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D3516-11
Job Sheet 189464



Part No: D3516-11

Job Qty: 4 pcs

Part Name: Clevis



Part Weight: 0 lbs

Job Created: 1/24/19

Due Date: 1/28/19

Type: AOG

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV C IPP Rev:A New Issue 06-06-09 JLM IPP Rev:B chg to revC ecn1136 08-03-18 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	1/28/19	1/28/19	0.00	0.43	Waterjet - Flow		SC 190124
120	QC 8	4 pcs	1/28/19	1/28/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		JAN 24 2019 68
							QC 8 - 67		
130	Small Fab - 2 - B4B	4 pcs	1/28/19	1/28/19	0.02	0.18	Small Fab - 1 - B4B		DAS 30 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	4 pcs	1/28/19	1/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		

				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	DAS
				QC 5 - 38	38
				QC 5 - 42	9-58
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Packaging 3-1 - Stock - B4B 4 pcs	1/28/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B	MR	
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B	DAS	
160 QC 21 - SA	4 pcs	1/28/19	0.00 0.00	QC 21 - SA - 21	21
Part Op 120 - (QC8- Inspect parts - second check)					9-58
Descriptions: 140 - (QC5- Inspect part completeness to step on W/O)					JAN 2 8 2008
150 - (Identify as per dwg & Stock Location:_____)					
160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S11GA	304/316 0.125 Sheet	.0832 sf (.0208 ea)	100-Waterjet - Flow - 1	512 7184	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	0	6	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clevis	0.266inches + 0.006 - 0.001	0.272 0.265		
2	Clevis	0.323inches + 0.006 - 0.001	0.329 0.322		
3	Clevis	0.450inches ± 0.010	0.460 0.440		
4	Clevis	0.450inches ± 0.010	0.460 0.440		
5	Clevis	2.235inches ± 0.010	2.245 2.225		
6	Clevis	0.900inches ± 0.030	0.930 0.870		
7	Clevis	3.140inches ± 0.030	3.170 3.110		
8	Clevis	1.570inches ± 0.030	1.600 1.540		
9	Clevis	0.125inches ± 0.010	0.135 0.115		

Plex 1/24/19 12:53 PM dart.lacelle.linda

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☒	First Article	☐	Prototype
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1/9/01

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Container No: S147771



Part: D3516-11

Job No: 189464

Serial No/Batch: S147771

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/24/19